

AKD1183

AUSTIN

A99 WESTMINSTER

SCHEDULE OF REPAIR CHARGES



APPLICABLE IN THE UNITED KINGDOM ONLY

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To ensure that owners of Austin Cars and Commercial Vehicles obtain the full benefit of modern servicing methods the Company makes available to its Dealer Organization up-to-the-minute service information, together with specialized service tools designed and developed to enable repairs and maintenance to be carried out in the most efficient and economical manner.

So that full advantage may be taken of the service facilities offered, we advise all Austin users to have repairs and regular maintenance checks executed at the hands of an Authorized Austin Dealer.

This Schedule details the maximum charges for all operations based on current average workshop costs throughout the country, and is applicable in the United Kingdom only.

These charges cover labour only and **do not include** the cost of new parts which, in the absence of instructions to the contrary, may be fitted by the Repairers at their discretion and charged for extra, together with any oil, grease, and petrol used. Where men have to be sent to carry out repairs away from the Dealer's premises travelling time and expenses will form an additional charge.

Surcharge may arise in respect of:

Extra work necessary due to rust or seizure of parts or where abnormal cleaning down is required.

Overtime or night work.

Additional road-testing prior to or after repair, or extra time taken on road tests at speed outside a congested area.

The Company reserves the right to make alterations to this Schedule without notice should it be deemed necessary consequent upon design or other alterations.

THE AUSTIN MOTOR CO. LTD.
Longbridge Works, Birmingham

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<i>Operation Number</i>	<i>Description of Operation</i>	<i>Price £ s. d.</i>
ENGINE		
E.1	Engine and gearbox, complete power unit, remove and refit	5 16 0
E.2	Engine and gearbox, remove from frame, fit replacement power unit, changing over all ancillary equipment ..	7 5 0
E.3	Air cleaner, remove, clean, and refit	10 11
E.4	Carburetters, adjust mixture	7 3
E.5	Carburetters, remove and refit	14 6
E.6	Carburetters, remove, dismantle, clean, completely overhaul, refit, and adjust	1 16 3
E.7	Connecting rod bearings, remove and refit, one pair only	1 5 5
E.8	Extra per pair	3 8
E.9	Crankshaft and camshaft gears, remove and refit or fit new	2 3 6
E.10	Crankshaft pulley, fit new	1 1 9
E.11	Cylinder drain tap, remove and refit	3 8
E.12	Cylinder head, remove and refit	2 18 0
E.13	Cylinder head, remove and refit, changing one valve ..	3 1 8
E.14	Extra per valve	3 8
E.15	Extra per valve guide	2 5
E.16	Extra per valve spring	2 5
E.17	Cylinder head nuts, tighten and check rocker clearances ..	9 8
E.18	Cylinder side plates, fit new gaskets	14 6
E.19	Decarbonize, grind in valves, and tune	6 10 6
E.20	Engine mounting rubbers, front, remove and fit new ..	2 3 6
E.21	Engine mounting rubbers, rear, remove and fit new ..	14 6

Operation Number	Description of Operation	Price £ s. d.
ENGINE		
E.22	Exhaust pipe and silencer assembly, remove and fit new ..	18 2
E.23	Exhaust down pipe, remove and fit new	14 6
E.24	Exhaust silencer, remove and fit new	7 3
E.25	Fan belt, adjust	2 5
E.26	Fan belt, fit new	3 8
E.27	Fan blades, fit new	4 10
E.28	Flywheel, remove and refit	4 17 11
E.29	Manifolds, exhaust, remove and refit	1 5 5
E.30	Oil filter element, remove and fit new	4 10
E.31	Oil gauge pipe assembly, fit new	10 11
E.32	Oil pressure relief valve, remove, clean, and refit ..	8 6
E.33	Oil pump, remove, dismantle, clean, and refit ..	1 9 0
E.34	Oil pump, remove and fit new	1 5 5
E.35	Petrol pipe, flexible, connecting carburetters, remove and fit new	2 5
E.36	Petrol pipes, flexible, to petrol pump, remove and fit new, each	7 3
E.37	Petrol pipe, flexible, main line to carburetters, remove and fit new	3 8
E.38	Petrol pipe, main line, remove and fit new ..	18 2
E.39	Petrol pumps, remove and fit new	10 11
E.40	Petrol pump filter gauzes, remove, clean, and refit ..	10 11
E.41	Piston assemblies, remove and fit new set, including removal of cylinder head, sump, measuring cylinder bores, checking connecting rod alignment, and reassembling ..	7 5 0

Operation Number	Description of Operation	Price £ s. d.
ENGINE		
E.42	Radiator, remove and fit new	14 6
E.43	Radiator bottom hose, fit new	4 10
E.44	Radiator top hose, fit new	3 8
E.45	Rockers, adjust, set	4 10
E.46	Rocker cover, fit new gasket	3 8
E.47	Rocker shaft assembly, remove, dismantle, clean oilways, reassemble, and refit	18 2
E.48	Rocker shaft assembly, remove, dismantle, overhaul, and refit, including fitting new rocker bushes	2 14 5
E.49	Sump, remove, clean, and refit	1 1 9
E.50	Tappets, remove and fit new	1 19 11
E.51	Thermostat, remove and fit new	3 8
E.52	Throttle ball joint linkage, remove, fit new, and adjust ..	4 10
E.53	Timing gear cover, remove and refit	1 12 8
E.54	Timing chain, fit new	2 3 6
E.55	Tune engine, including adjusting rockers, cleaning and adjusting sparking plugs, distributor points, and carburetters, cleaning petrol pump filters, cleaning and re-oiling air cleaners, and adjusting ignition timing ..	2 10 9
E.56	Water pump, remove and fit new	1 1 9
E.57	Water pump, remove, overhaul, and refit	1 12 8
GEARBOX		
G.1	Gearbox assembly, remove and refit	4 3 5

Operation Number	Description of Operation	Price £ s. d.
GEARBOX		
G.2	Gearbox assembly, remove and refit, completely dismantle, fit new parts where necessary, and reassemble	7 19 6
G.3	Gearbox and overdrive rear extension, fit new oil seal ..	18 2
G.4	Gear lever control mechanism, remove, refit, and adjust	1 9 0
CLUTCH		
C.1	Clutch assembly, remove and refit	4 10 8
C.2	Clutch assembly, remove, dismantle, fit new parts where necessary, and reassemble	5 1 6
C.3	Clutch release bearing, fit new	4 7 0
C.4	Clutch master cylinder, remove, dismantle, fit new parts where necessary, reassemble, refit, and bleed	1 5 5
C.5	Clutch slave cylinder, remove, dismantle, fit new parts where necessary, reassemble, refit, and bleed	14 6
C.6	Clutch and brake pedals, remove, dismantle, fit new bushes, reassemble, and refit	14 6
PROPELLER SHAFT		
P.1	Propeller shaft, remove and refit	7 3
P.2	Propeller shaft, front or rear end, dismantle and fit new universal joint	18 2
P.3	Propeller shaft, front and rear ends, dismantle and fit new universal joints	1 9 0
REAR AXLE		
RA.1	Axle complete, remove and refit, including bleeding and adjusting brakes	2 10 9

Operation Number	Description of Operation	Price £ s. d.
REAR AXLE		
RA.2	Axle shaft, remove and fit new	3 8
RA.3	Axle shaft joint washer, fit new	3 8
RA.4	Differential cage bearings, remove and fit new, both ..	2 18 0
RA.5	Gear carrier assembly, remove and refit	1 9 0
RA.6	Gear carrier assembly, remove, dismantle, fit new parts as necessary, reassemble, adjust, and refit	4 17 11
RA.7	Hub bearing, rear, remove and fit new, each	10 11
RA.8	Hub oil seal, rear, remove and fit new, each	14 6
STEERING GEAR AND SUSPENSION		
SS.1	Anti-roll bar, remove and refit or fit new	4 10
SS.2	Coil spring, front, remove and refit, each	10 11
SS.3	Front suspension assembly complete with cross-member, remove and refit, including bleeding brakes	2 10 9
SS.4	Front suspension assembly, remove and refit, one side only	1 9 0
SS.5	Front suspension assembly, remove, overhaul, and refit, including bleeding brakes, rebushing where necessary, and retracking wheels, one side only	2 18 0
SS.6	Front suspension assembly, remove, overhaul, and refit, including bleeding brakes, rebushing where necessary, and retracking wheels, both sides	5 8 9
SS.7	Front hub, remove, dismantle, fit new bearings, and refit, one side only	14 6
SS.8	Front hub, remove, fit new oil seal and refit, one side only	10 11
SS.9	Road spring, rear, remove and fit new, each	14 6

Operation Number	Description of Operation	Price £ s. d.
STEERING GEAR AND SUSPENSION		
SS.10	Road spring, rear, remove, dismantle, clean, reassemble, and refit, each	1 1 9
SS.11	Shock absorber, front, remove and fit new, each	10 11
SS.12	Shock absorber, rear, remove and fit new, each	7 3
SS.13	Steering-arm, remove and fit new, each	18 2
SS.14	Steering-box assembly, remove and refit	1 16 3
SS.15	Steering-column assembly, remove and refit	1 19 11
SS.16	Steering idler gear, remove and refit	10 11
SS.17	Steering tie-rod assembly, remove and fit new, each ..	4 10
SS.18	Steering-wheel, remove and refit	7 3
SS.19	Suspension arms, lower, remove and refit	1 5 5
SS.20	Swivel pin, remove, refit and rebush	1 19 11
SS.21	Track-rod, remove, fit new ends, refit, and reset track ..	10 11
SS.22	Track up wheels and reset	3 8
BRAKES		
B.1	Brakes, adjust, rear only	3 8
B.2	Brakes, bleed, set	7 3
B.3	Brakes, bleed and adjust, complete operation	10 11
B.4	Brake and clutch pedals, remove, dismantle, fit new bushes, reassemble, and refit	14 6
B.5	Brakes, dismantle and completely overhaul, excluding master cylinder, fit new brake pads front, relined shoes rear, and new parts where necessary, reassemble, and bleed ..	3 1 8

Operation Number	Description of Operation	Price £ s. d.
BRAKES		
B.6	Brakes, front and rear, fit new brake pads front, relined shoes rear, bleed, and adjust, complete operation ..	1 12 8
B.7	Brakes, front, fit new brake pads, complete operation ..	10 11
B.8	Brakes, front, fit new brake pads and reline rear shoes, bleed and adjust, complete operation	2 7 2
B.9	Brakes, rear, fit relined brake-shoes, complete operation ..	1 9 0
B.10	Brakes, rear, reline, bleed and adjust, complete operation ..	1 19 11
B.11	Disc, front, remove and fit new, each	10 11
B.12	Drum, rear, remove and fit new, each	3 8
B.13	Hand brake cable assembly, remove and fit new	7 3
B.14	Hand brake lever pawl and ratchet, remove, fit new, and adjust	10 11
B.15	Hose, brake, remove and fit new, including bleeding brakes, each	10 11
B.16	Hoses, brake, remove and fit new, including bleeding brakes, set	18 2
B.17	Master cylinder, brake, remove, dismantle, fit new parts where necessary, refit, and bleed	1 9 0
B.18	Pressure regulating valve assembly, remove and refit or fit new, including bleeding brakes	10 11
B.19	Servo unit, remove and refit, including bleeding brakes ..	1 1 9
B.20	Servo unit, remove, dismantle, fit new parts where necessary, reassemble, and refit, including bleeding brakes ..	1 16 3
B.21	Wheel calliper, remove, dismantle, fit new parts where necessary, refit, and bleed brakes, each	1 5 5
B.22	Wheel cylinder, remove, dismantle, fit new parts as necessary, refit, and bleed brakes, each	18 2

<i>Operation Number</i>	<i>Description of Operation</i>	<i>Price £ s. d.</i>
ELECTRICAL EQUIPMENT		
EE.1	Battery, remove and refit or fit new, including cleaning tray and terminals	7 3
EE.2	Battery, check specific gravity readings, clean terminals, and top up	3 8
EE.3	Battery fixing bolts, remove and fit new, pair	1 3
EE.4	Cigar-lighter, remove and fit new	3 8
EE.5	Coil, remove and fit new	4 10
EE.6	Control unit voltage, remove and fit new	7 3
EE.7	Control unit, voltage and cut-out, clean contacts, check and adjust setting	7 3
EE.8	Dip switch, remove and fit new	3 8
EE.9	Distributor, fit new contact points and adjust	4 10
EE.10	Distributor, fit new H/T leads	7 3
EE.11	Distributor unit, remove, refit, and retime	7 3
EE.12	Distributor unit, remove, dismantle, clean, fit new parts as necessary, refit, and retime	1 1 9
EE.13	Dynamo, remove and fit new	7 3
EE.14	Dynamo, remove, clean, check, and refit	18 2
EE.15	Dynamo connections, clean and tighten	2 5
EE.16	Flasher indicator unit, fit new bulb	1 3
EE.17	Flasher switch and horn ring assembly, remove and refit or fit new	4 10
EE.18	Flasher switch warning light bulb, remove and fit new ..	1 3
EE.19	Flasher unit, remove and refit or fit new	2 5

<i>Operation Number</i>	<i>Description of Operation</i>	<i>Price £ s. d.</i>
ELECTRICAL EQUIPMENT		
EE.20	Fog lamp, remove, fit new, and focus, each	7 3
EE.21	Fog lamp switch, remove and fit new	3 8
EE.22	Headlamp assembly, remove, fit new, and focus, each ..	10 11
EE.23	Headlamps, refocus, pair	7 3
EE.24	Headlamp bulb, fit new	2 5
EE.25	Headlamp glass and reflector assembly, remove and fit new	4 10
EE.26	Headlamp rim cover, remove and fit new	1 3
EE.27	Headlamp warning light bulb, fit new	2 5
EE.28	Heater motor, remove and refit or fit new	3 16 2
EE.29	Heater switch, remove and fit new	3 8
EE.30	Heater unit with controls, remove and refit	4 3 5
EE.31	Horn, remove and fit new, each	3 8
EE.32	Ignition and starting switch, remove and fit new	4 10
EE.33	Ignition warning light bulb, fit new	2 5
EE.34	Interior roof lamp, remove and fit new, each	4 10
EE.35	Interior roof lamp bulb, remove and fit new	1 3
EE.36	Interior roof lamp door switch, remove and fit new ..	1 3
EE.37	Instrument bulb, remove and fit new, including releasing parcel tray	7 3
EE.38	Lighting switch, remove and fit new	4 10
EE.39	Panel light switch, remove and fit new	3 8
EE.40	Rear number-plate lamp bulb, fit new	1 3

Operation Number	Description of Operation	Price £ s. d.
ELECTRICAL EQUIPMENT		
EE.41	Rear number-plate lamp complete, remove and fit new ..	3 8
EE.42	Reverse lamp, remove and refit	4 10
EE.43	Reverse lamp switch, remove and fit new	7 3
EE.44	Sidelamp, remove and fit new	4 10
EE.45	Sidelamp bulb, fit new	1 3
EE.46	Sidelamp glass, fit new	1 3
EE.47	Sparkign plugs, remove, clean, adjust, and refit, set ..	7 3
EE.48	Speedometer bulb, remove and fit new, each	1 3
EE.49	Starter motor, remove and fit new	14 6
EE.50	Starter motor, remove, clean, check, and refit	1 5 5
EE.51	Starter solenoid, remove and fit new	9 8
EE.52	Stop lamp switch, remove and fit new, including bleeding brakes	10 11
EE.53	Tail and stop lamp, remove and fit new, each	7 3
EE.54	Tail and stop lamp bulb, remove and fit new	1 3
EE.55	Tail and stop lamp glass, fit new	7 3
EE.56	Vacuum servo warning light bulb, fit new	2 5
EE.57	Vacuum servo warning light switch, fit new	4 10
EE.58	Windshield wiper motor, remove and fit new	1 5 5
EE.59	Windshield wiper motor, drive cable, and wheelbox assem- blies, remove and fit new	2 14 5
EE.60	Windshield wiper switch, remove and fit new	4 10

Operation Number	Description of Operation	Price £ s. d.
INSTRUMENTS		
I.1	Ammeter, remove and fit new	10 11
I.2	Mixture control, remove and fit new	7 3
I.3	Oil pressure gauge, remove and fit new	10 11
I.4	Petrol gauge dash unit, remove and fit new	10 11
I.5	Petrol gauge tank unit, remove and fit new	10 11
I.6	Speedometer head, remove and fit new	7 3
I.7	Speedometer cable, remove and fit new	10 11
I.8	Temperature gauge, remove and fit new	10 11
I.9	Temperature gauge thermal transmitter, remove and fit new	4 10
I.10	Time clock, remove and fit new	4 10
BODY		
BD.1	Bonnet, remove, refit, and adjust	7 3
BD.2	Bonnet lock, remove, fit new, and adjust	7 3
BD.3	Bonnet prop, remove and fit new	2 5
BD.4	Boot lid, remove, refit, and adjust	14 6
BD.5	Boot lid handle, remove and refit	7 3
BD.6	Boot lid lock, remove and refit	7 3
BD.7	Boot sealing rubber, remove and fit new	10 11
BD.8	Bumper bar, front, remove and refit	10 11
BD.9	Bumper bar, rear, complete assembly, remove and refit ..	10 11
BD.10	Bumper bar, rear, complete assembly, remove and fit new sections as necessary and refit	18 2

<i>Operation Number</i>	<i>Description of Operation</i>	<i>Price £ s. d.</i>
BODY		
BD.11	Door, front, remove and refit	18 2
BD.12	Door, rear, remove and refit	18 2
BD.13	Door check, remove and refit	14 6
BD.14	Door handle, inner, remove and refit	2 5
BD.15	Door handle, outer, remove and refit	7 3
BD.16	Door trim panel, front, remove and refit	4 10
BD.17	Door trim panel, rear, remove and refit	4 10
BD.18	Door glass, front, remove and fit new	1 5 5
BD.19	Door glass, rear, remove and fit new	1 9 0
BD.20	Door glass, front ventilator assembly, remove and fit new	1 1 9
BD.21	Door glass, rear ventilator assembly, remove and fit new	1 9 0
BD.22	Door glass window winder assembly, front, remove and fit new	14 6
BD.23	Door glass window winder assembly, rear, remove and fit new	14 6
BD.24	Door lock, front or rear, remove and fit new	10 11
BD.25	Door hinge, front or rear, remove and refit, each ..	1 1 9
BD.26	Door striker plate, remove, fit new, and adjust	2 5
BD.27	Fascia panel, remove and refit	2 18 0
BD.28	Over-rider, remove and fit new	3 8
BD.29	Parcel tray, remove and refit	7 3
BD.30	Petrol tank, remove and fit new	1 1 9
BD.31	Radiator, remove and fit new	14 6

<i>Operation Number</i>	<i>Description of Operation</i>	<i>Price £ s. d.</i>
BODY		
BD.32	Radiator grille, remove and fit new	7 3
BD.33	Rear seat squab, remove and refit	3 8
BD.34	Rear window glass, remove and fit new, or fit new channel rubber and water-test	2 18 0
BD.35	Roof lining, remove and fit new, including removing and refitting windshield glass and rear window glass and water-test	7 5 0
BD.36	Seat, front, remove and refit, each	3 8
BD.37	Windshield glass, remove, fit new or fit new channel rubber, and water-test	3 5 3
BD.38	Wing, front exterior finisher, remove and fit new	14 6

